

ECONOSOL LEAD-FREE SOLDER ALLOY

FEATURES

- High Purity
- Melting Temperature 227°C-300°C (440°F-572°F)

DESCRIPTION

Econosol is a standard grade lead-free high purity alloy comprised of 97% tin and 3% copper. Econosol has a melting temperature range of 227°C-300°C (440°F-572°F). This solder is typically used for copper plumbing joints. Econosol complies with the Canadian Plumbing and Boiler Codes, the Canadian Lead-Free Solder Standard, and the United States Environmental Protection Agency's January 2014 Lead-Free Safe Drinking Water Act.

AVAILABILITY

P/N	Description	Weight	Diameter	QTY
5363	Econosol Lead-Free Solid Wire Solder	113 g (1/4 lb)	3 mm (0.125 in)	48
5332	Econosol Lead-Free Solid Wire Solder	227 g (1/2 lb)	3 mm (0.125 in)	48
5333	Econosol Lead-Free Solid Wire Solder	454 g (1 lb)	3 mm (0.125 in)	24
5359	Econosol Lead-Free Solid Wire Solder	2.27 kg (5 lb)	3 mm (0.125 in)	8
5361	Econosol Lead-Free Solid Wire Solder	9.08 kg (20 lb)	3 mm (0.125 in)	2

TYPICAL ALLOY COMPOSITION

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Sn: Balance	Cu: 3.0

TYPICAL TENSILE STRENGTH

Ultimate Tensile Strength (MPa)	Ultimate Tensile Strength (psi)
71.5	10370



HANDLING & STORAGE

Parameter	Time	Temperature
Shelf Life	Indefinite	Room Temperature

Indefinite shelf life applies to solid solder. For other product categories, refer to those specific TDSs. Consult AIM Econosol SDS for additional handling procedures and precautions.

SPECIFICATION COMPLIANCE

- ASTM B32
- NSF/ANSI 61
- NSF/ANSI 372
- UPC
- IAPMO R&T

FLUX COMPATIBILITY

Nitro Flux is the preferred product for use with Econosol although Econosol is compatible with most major grades of fluxes.

SAFETY

Use with adequate ventilation and proper personal protective equipment. Refer to the accompanying SDS for any specific emergency information. Do not dispose of any hazardous materials in non-approved containers.

Document Rev # NF1
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